

IV-16 ORACLE PHASE 2 LABEL REQUIREMENT

- 1) All incoming production material supplied to ADVICS will be identified using standard automotive bar coded labels as defined by the Automotive Industry Action Group (AIAG) standard QR code symbology. The size of the label should be a standard 4” x 6.5”, however, it can be smaller based on the size of the container. Approval must be received from the ADVICS site PC group for any deviation from the standard sized label.

- 2) All individual containers must be labeled. A container is a single unit that can be a tote, box, bin, rack, etc. If more than one container is put on a pallet, an additional Master Label must be used to indicate the total number of parts shipped and must match the quantity on the packing slip.

- 3) If different parts are mixed on the same pallet, approval must be received from the ADVICS site. If approved, place a “MIXED LOAD” label (see example below) on adjacent corners near the top of the pallet. Ideally, there is also a Master label for each part number contained in the mixed pallet that is placed underneath the Mixed Load label.

- 4) A Data Field Identifier (DFI) of “K” must be used for the Standard PO # field, no other DFI values are necessary. A delimiter character, an asterisk (*), must separate each data field. See example of the required QR Code layout below:

K200021843.1*145123-12345*1234567890*987654*500

Advics Standard PO# * Advics P/N * Unique Box/Pallet Serial # * Lot # * Quantity
(No spaces in the actual QR Code data)

The Serial Number and Lot number fields can have up to 30 characters.

- 5) When a behind schedule condition exists, be sure that the correct Standard PO is used on the label and paperwork, or payment may be delayed.

- 6) The field names and required data are below:
 - Ship To – Advics site name and address
 - Ship From – Supplier name and address
 - Standard PO No. (K) – The Advics Standard Purchase Order number (FST09 on EDI 830; Standard Purchase Order/Delivery Order Number on Edict report)

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- Part No. – The Advics Part Number (LIN03 on EDI 830; Buyer’s Part Number on Edict Report)
- Lot No. – The lot number associated with the parts in the container
- Serial No. – A unique serial number assigned by the supplier that identifies the container or pallet. This can be alpha/numeric, and should not be repeated for at least one month. The serial number and the lot number can be identical.
- Quantity – The number of parts in the container or pallet.
- Plant/Dock – The specific delivery location at the Advics plant. (N102[ST] on EDI 830; Ship To on Edict report; or if a different value is needed, Advics PC ordering team member will provide)
- Part Description – the Advics part nomenclature that is on the PO (LIN13 on EDI 830; Part Number Description on Edict report)
- Supplier Free Space – area for supplier use. Supplier may use the lower right-hand corner on the Mixed Load label, if necessary

7) See the following examples of a container label, a master label, and a mixed load label.

QR Code Label

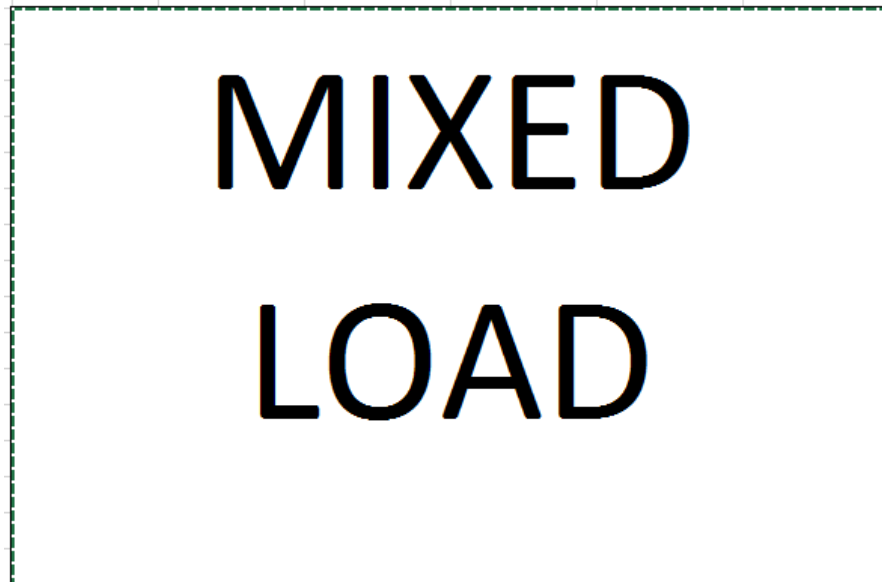
SHIP TO: Advics Mfg Ohio 1650 Kingsview Drive Lebanon, OH 45036		SHIP FROM: ABC Company 123 Main Street Springfield, OH 12345	
PO No (K)	123456789.1234	Part No.	123456-12345
Lot No.	9876543210		
Serial No.	323181234		
Quantity	500		
Plant/Dock	Advics Plant	Supplier Free Space	
Part Description			

QR Code Master Label

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SHIP TO: Advics Mfg Ohio 1650 Kingsview Drive Lebanon, OH 45036		SHIP FROM: ABC Company 123 Main Street Springfield, OH 12345	
PO No (K)	123456789.1234	Part No.	123456-12345
Lot No.			MASTER
Serial No.	323181234		
Quantity	2500		
Plant/Dock:	Advics Plant	Supplier Free	
Part Description		Space	

Mixed load label



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